

Automatic Two Speed ElectroHydraulic Presses - with Plate-Bending

Manufactured for Swade-Sir in Italy

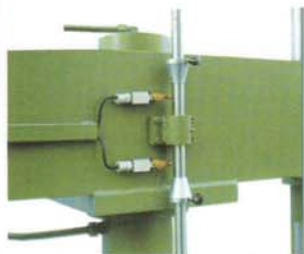
Model No.164/RP—100 Tonne
Model No.164/RPL— 100 Tonne
Model No.204/REP — 150 Tonne and
Model No.204/RP—150 Tonne

Model No.164/RPA—
100 Tonne
Model No.164/RPAL—
100 tonne
Model No.204/REPA—
150 Tonne
Model No. 204/RPA—
150 Tonne

- Semi-automatic, two speed Electrohydraulic bending presses equipped with normal equipment for press-bending plates up to 10mm thick and 1 mt. Wide.
 - Special bending-die support for an easy assembly of other kinds of equipment. (The disassembling of the normal equipment is extremely easy).
 - Rapid hydraulic control with three-phase motor, 230-400V, 50 Hz vane pump for rapid approach and return, axial piston pump for working phase, pressure gauge and oil.
 - Manual valve with three positions (descent, neutral, return.) Pressure calibrating valve. End stroke electric device.
- The presses are also configured to receive modular blades and forming dies to make the work easier.
- The steel shaft is thickness treated and chrome plated.
 - The machines are equipped with two-hand control of the electrical interlock and with rear and side protective panels.

- These Electrohydraulic Press are different from the Models to the left because of the use of a valve equipped with electromagnetic control and the addition of a two hands electrical interlock push button control, which allows semi-automatic and automatic operations, regulated by the end-stroke device.

Model 164/R



Swadesir International Pty Ltd.

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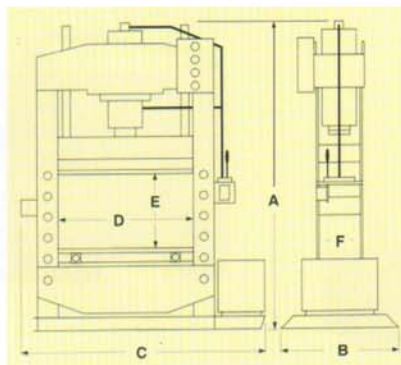
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Automatic Double Speed ElectroHydraulic Presses - with Plate-Bending

Manufactured for Swade-Sir in Italy

Specifications Table

Model	164/RP	164/RPL	204/REP	204/RP	164/RPA	164/RPAL	204/REPA	204/RPA
Capacity (Tonne)	100	100	150	150	100	100	150	150
Dimension A (mm)	2260	2420	2850	2850	2300	2450	2850	2850
Dimension B (mm)	900	1300	1200	1200	900	1000	1200	1200
Dimension C (mm)	1950	2420	2000	2450	2420	2450	2100	2550
Dimension D (mm)	1050	1520	1000	1500	1050	1500	1000	1500
Dimension E (mm)	400	430	400	400	400	430	400	400
Dimension F (mm)	280	360	410	410	280	340	410	410
Ram Stroke (mm)	310	310	400	400	300	300	400	400
Pump Capacity Lt/Min	35	35	60	60	35	35	60	60
Slow Pump Capacity Lt/Min	4,5	4,5	4,5	4,5	4,5	4,5	4,5	4,5
Rapid Approach Speed (mm/min)	1600	1600	1600	1600	1600	1600	1600	1600
Slow Approach Speed (mm/min)	180	180	140	140	180	180	140	140
Weight (kg)	1700	2400	2400	3100	1900	2600	2450	3100



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